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Piezo Element

Customer	
Customer P/O	
BeStar Model Name	FT-27T-4.0A1
Product No.	161900
Issue No.	BS/TEY01.076A
Issue Date	04/01/16

Approval:

1. Technical Terms
2. Drawing
3. Characteristics



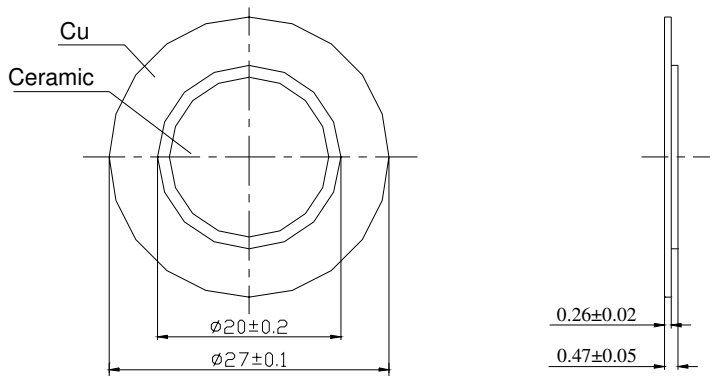
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FT-27T-4.0A₁


1. Technical Terms:

Item	Unit	Specification
Resonant Frequency	K Hz	4.0± 0.5
Resonant Resistance	Ω	200max
Capacitance at 120Hz	nF	25± 30%
Input Voltage	V _{p-p}	30max
Operating Temperature	°C	-20-+70
Storage Temperature	°C	-30-+80

2. Drawing



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CHEC.		DATE			Piezo Element
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FT-27T-4.0A₁

3.Characteristics:

3.1 Solderability

300±10°C Temperature of Merited Solder,2±0.5ec Duration of Dipping.

3.2 Lead pull off test

a) Wire to be soldered on ceramic at the edge. It should withstand minimum 1.5 kg force applied in 180°.The wire should not come out before this .The ceramic can be either glued on a surface of can be held in hand.(Fig.2)

b) Wire to be soldered on ceramic at the edge&should be pulled up at 90° The element should be hold on bottom and wire should be pulled up .It should withstand at least for 3000gm force(Fig.1)

3.3Bend Test

The element should be bend on to a pipe of 10mm diameter.The bend should be in only one direction. The length of pipeshould be at least 1.5 times the diameter of the brass disc.i.e for 20mm element ,the pipe should be at least 30mm .With this bend,ceramic cracking is allowed and chipping off of ceramic disc is not allowed

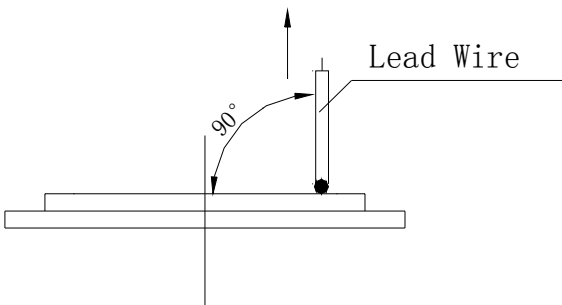


Fig.1 Direction of Lead Wire

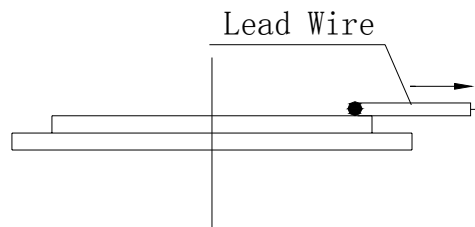


Fig.2 Direction of Lead Wire

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